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**INDO AMERICAN JOURNAL OF
PHARMACEUTICAL SCIENCES**Available online at: <http://www.iajps.com>**Research Article****A VALIDATED RP-HPLC METHOD FOR ESTIMATION OF
GUAIFENESIN IN BULK DOSAGE FORM****Hajare Pranit Pandurang*, Laware Ravindra Bhimraj, Bhusal Ramesh Dattatraya, Magar
Manisha Mhasu.**Department of Quality Assurance Techniques.
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A simple and reproducible method was developed for Guaifenesin by Reverse Phase High Performance Liquid Chromatography (RP-HPLC). Guaifenesin was separated on Greece C18 (4.6ID x 250mm, Particle size: 5 micron), using ortho phosphoric acid buffer with pH of 3.0 at the UV detection of 225 nm. Isocratic elution of methanol and water was used as a mobile phase with various ratios and flow rates, eventually 80:20 v/v methanol and water was being set with the flow rate of 0.8mL/min. The statistical validation parameters such as linearity, accuracy, precision, LOD, LOQ, Robustness, system suitability were checked, further the limit of detection and limit of quantification of Guaifenesin concentrations were found to be 57.98µg/mL and 175.71µg/mL.

Keywords: Guaifenesin, Methanol, Development, RP-HPLC, Validation.

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INTRODUCTION:

Guaiphenesin is an expectorant which clears chest congestion by loosening and reducing the viscosity of phlegm, increasing the volume of phlegm and making coughs more productive [1]. Guaifenesin has musclerelaxant and anticonvulsant properties and may be acting as an NMDA receptor antagonist [2]. Its solid oral dosage form is available as extended release tablets for oral administration. Guaifenesin is readily absorbed from the GI tract and is rapidly metabolized and excreted in the urine. Guaifenesin has a plasma half-life of one hour. The major urinary metabolite is β -(2-methoxyphenoxy) lactic acid [3,4]. Use in pregnancy Guaiphenesin has been taken by a large number of pregnant women and women of child bearing age without any proven increase in the frequency of malformations or other direct or indirect harmful effects on the foetus having been observed.[5,6]. It is not known whether guaiphenesin is excreted in breast milk or whether it has a harmful effect on the breastfeeding infant [3]. Therefore it is not recommended for breastfeeding mothers unless the potential benefits to the patient are weighed against the possible risk to the infant [7,8]. In literature several analytical techniques like colorimetric, spectroflurimetric methods have been reported on assay of Guaifenesin in combination with other drugs. In the present study, novel method was developed with methanol as solvent in HPLC; it is a simple method to study, detect and separate the Guaifenesin from mixture of com-pounds and can be adopted for regular quality assessment in pharmaceutical industry and scientific laboratories.

MATERIALS AND METHOD:

All reagents used were of analytical-reagent grade. Water purification systems, reverse osmosis and ultrapure water (Nanopure Human Corporation, Korea), sonicator (Digital citizen ultra sonic cleaner) for degassing of HPLC grade Methanol and ortho phosphoric acid 88% (S.D. FineChem Limited, Mumbai, India) and pure Guaifenesin drug. The RP-HPLC system composed of HPLC Binary Gradient System of HPLC 3000 series instant pilot software: HPLC Workstation and certified for pharmaceutical QA/QC. It constitutes Detector: UV-3000-M (Single Wavelength) Pump: P-3000-M Reciprocating (40MPa) Column: Greece C18 (4.6ID x 250mm, Particle size: 5 micron). It is most flexible configuration for the maximum in gradient and low flow rate accuracy and precision, high-speed, multi-wavelength and full spectral UV-visible detection for peak purity analysis and spectral confirmation. The chromatographic and integrated data were recorded in computer system. Two solvents were used, solvent-A containing methanol filtered through

0.22 μ m filter paper and solvent-B containing ultrapure water filtered through 0.22 μ m Borosil (1 liter), 0.45micron cellulose membrane filter [pH adjusted to 3.0 with 88% ortho phosphoric acid], de-gassed with sonication. Various flow rates and solvent compositions were provided at room temperature [28°C] to develop a method. The detection was performed at 225nm using UV detector 3000-M (Single Wavelength). Solution 10mg/mL of pure Guaifenesin was pre-pared in the mobile phase. The solution was adequately diluted and it was taken to develop a method by various solvent ratios and flow rates.

Validation of the Method

Validation of the optimized HPLC method was carried out with the following parameters.

Linearity

Guaifenesin standard stock solution of 10mg/mL was used for preparation of subsequent aliquots; aliquots of 20, 40, 60, 80, 100 μ g/mL concentrations were prepared. All measurements were repeated three times for each concentration. The calibration curves of the area under curve versus concentration were recorded.

Accuracy

Guaifenesin standard stock solution of 10mg/mL was used to prepare 20, 60, 100 μ g/mL concentrations and injected for the accuracy studies. The area under curve obtained was checked and analyzed for the recovery percentage.

Precision

The precision of method was checked and verified by repeatability .Repeatability was checked by injecting 20,69,100 μ g/ml concentration of Guaifenesin for 3 times on the same day was injected and analyzed at different time intervals on the same day.

Limit of Detection (LOD) and Limit of Quantification (LOQ)

The LOD and LOQ of Guaifenesin were separately determined on the basis of signal (S) and noise (N) ratio, LOD and LOQ concentrations ofGuaifenesin.

Robustness of the Method

To determine the robustness of the developed method, minute changes were made in the flow rate, percentage of Methanol and the pH of the mobile phase and is studied for the deviations from optimized method.

System Suitability Parameters

To perform the system suitability tests the standard solution was freshly prepared and injected under the

condition of optimized method to study the following parameters.

RESULTS:

Table 1: Parameters of Experiment

Concentration of solvent	Flow Rate (ml/min)	Retention Time (min)	Area Under Curve	% Recovery
20	0.8	3.578	519641	59.48718
40	0.8	3.576	1357747	79.74359
60	0.8	3.578	2296980	86.495727
80	0.8	3.581	3140325	89.871795
100	0.8	3.585	3981717	91.897436

Linearity

The method gave a linear response to Guaifenesin drug within the concentration range of 20-100 μ g/mL with R²= 0.9996 as shown in figure 2.

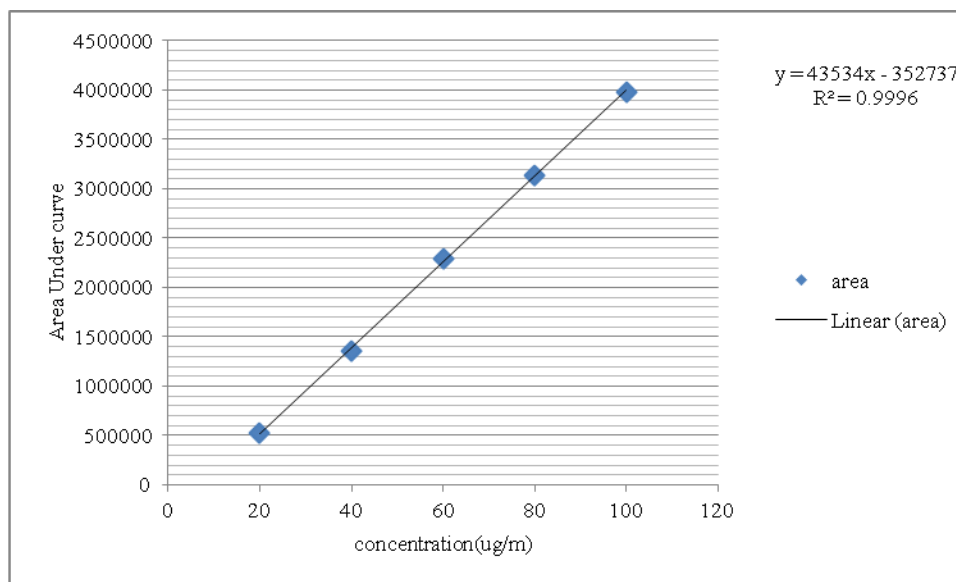


Fig 2: Linearity Curve

Accuracy

The Guaifenesin was used for various concentrations and standard deviation is calculated for same as shown in table 2.

Table 2: Accuracy studies of Guaifenesin.

Accuracy of Guaifenesin.			
Guaifenesinconcμg/mL			
	Conc-1	Conc-2	Conc-5
	20	60	100
Replicate-1	519641	2296980	3981717
Replicate-2	522855	2301097	4062112
Replicate-3	517982	2308149	4019887
Average	520159.3333	2302075.333	4021238.667
S.D	2477.505668	5648.406176	40214.54038

The value of Standard Deviation is calculated for accuracy studies.

Precision**Repeatability**

The repeatability, The RSD values were below 2%, indicating a good precision. The t-test value for inter-day precision was less than 0.1%, indicating the significant precision.

Table 3: Precision study of Guaifenesin

Precision of Guaifenesin.			
Guaifenesinconcμg/mL			
	Conc-1	Conc-2	Conc-5
	20	60	100
Replicate-1	519641	2296980	3981717
Replicate-2	522855	2301097	4062112
Replicate-3	517982	2308149	4019887
Average	520159.3333	2302075.333	4021238.667
S.D	2477.505668	5648.406176	40214.54038
%RSD	0.476297455	0.245361483	1.000053559

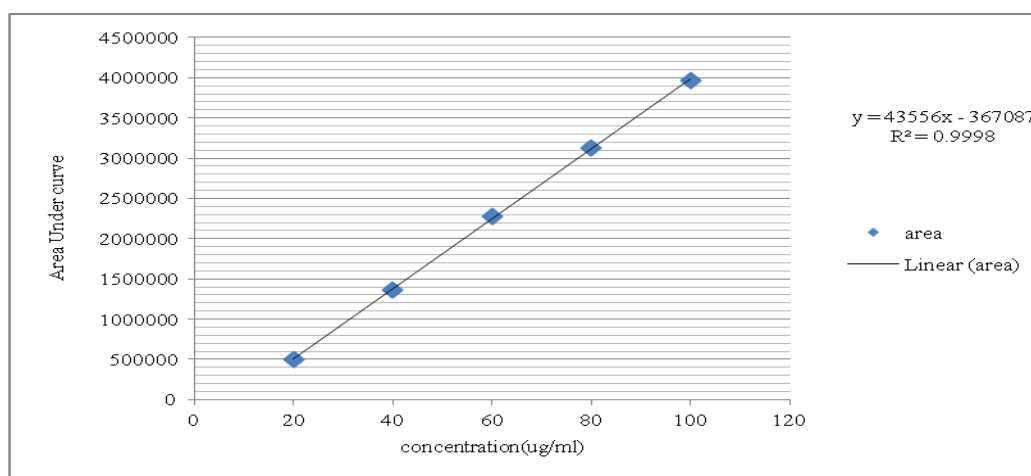
Relative Standard Deviation = Less than 2 %

LOD and LOQ:

The LOD and LOQ concentrations of Guaifenesin were found to be 57.98 μ g/mL and 175.71 μ g/mL

Robustness of the Method**Table 4: Robustness Studies**

Sr. No	Concentration($\mu\text{g/ml}$)	Area(mAU)
1	20	494549
2	40	1366487
3	60	2275262
4	80	3123424
5	100	3971699

**Fig 3: Robustness Study Using Linearity Curve**

The regression coefficient of the curve is 0.9998

System Suitability Studies

The system suitability parameters such as retention time, theoretical plate number, Asymmetry factor were associated with confined values as shown in the table 5.

Table 5: System Suitability Studies.

Concentration	Retention time	Theoretical plate no.	Asymmetry factor
20	3.578	6689	1.18
40	3.576	7077	1.19
60	3.578	7283	1.19
80	3.581	6890	1.18
100	3.585	6813	1.18

Number of theoretical plates is more than 2000 and Asymmetry factor should be less than 2.

Chromatographs of Guaifenesin

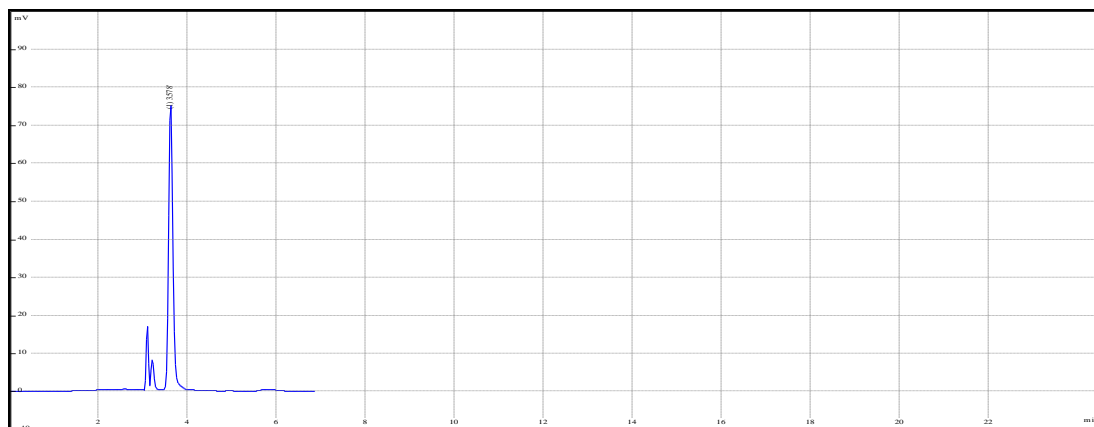


Fig 4: chromatogram of 20µg/mL

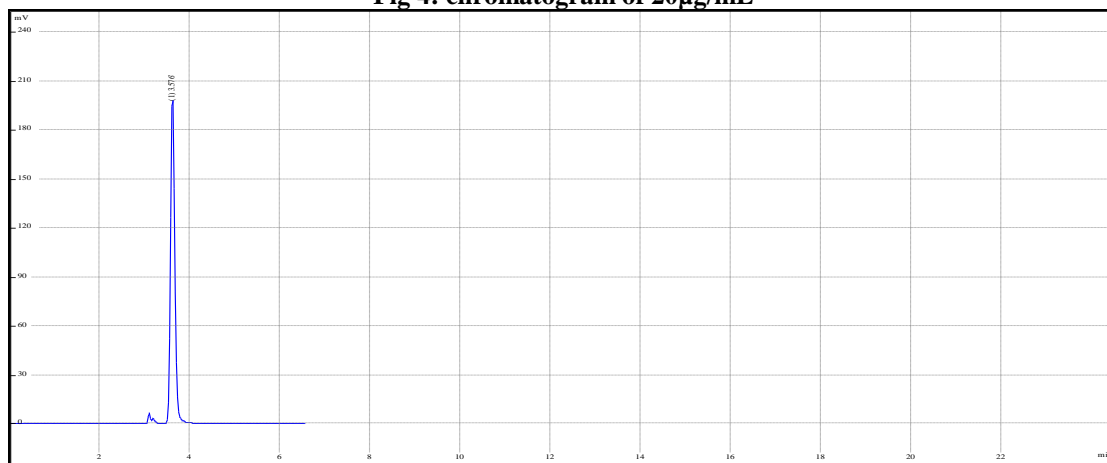


Fig 5: chromatogram of 40µg/mL

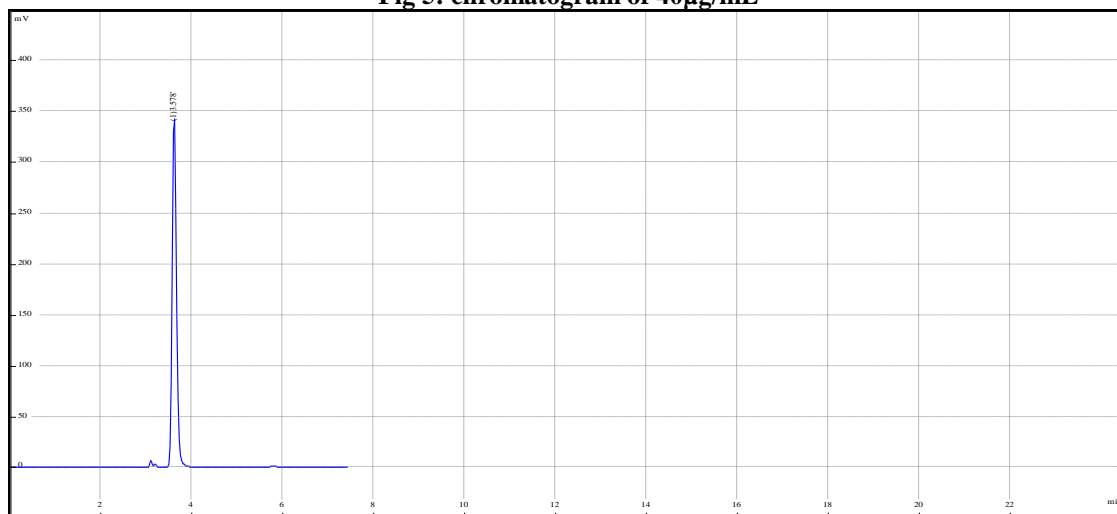
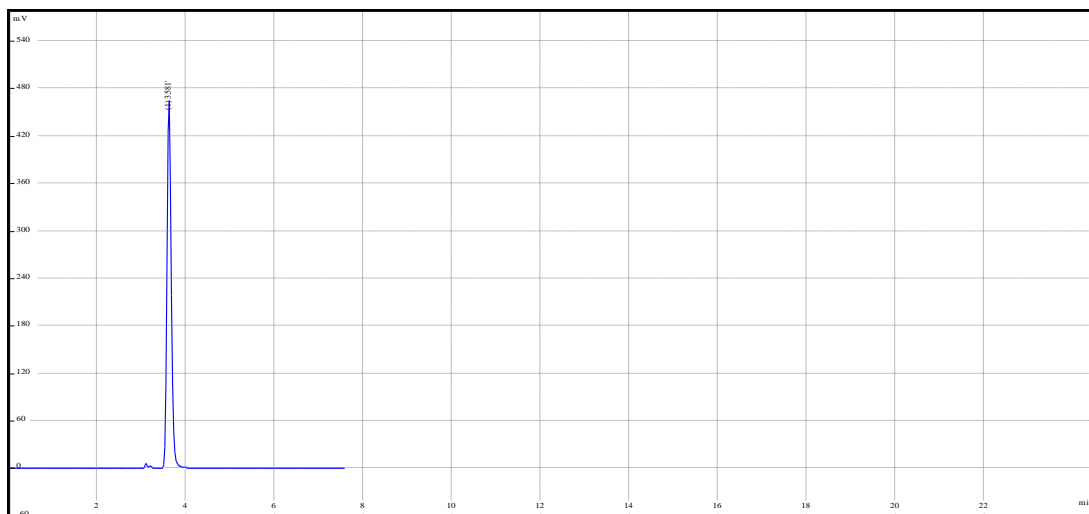
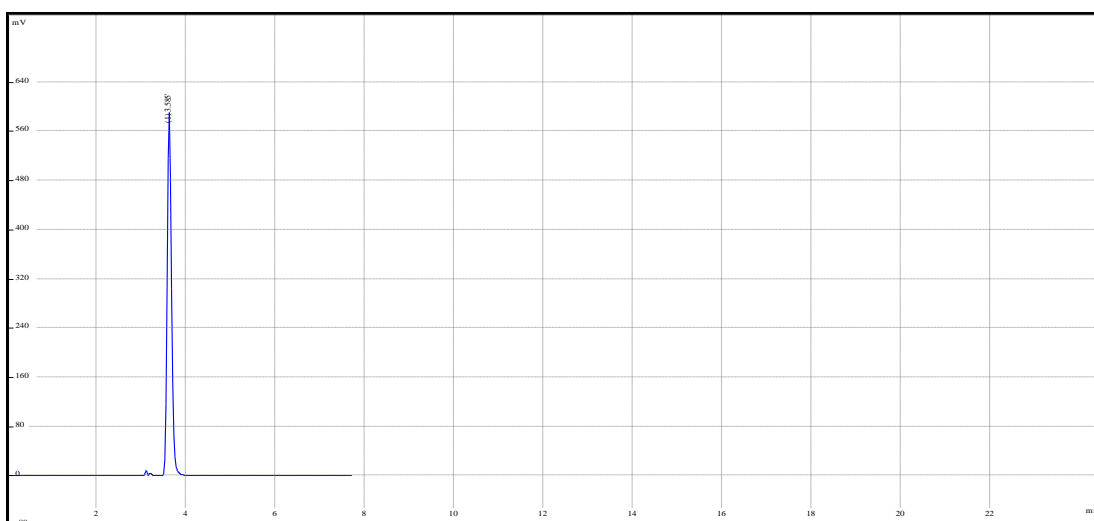


Fig 6: chromatogram of 60µg/mL

**Fig 7: chromatogram of 80µg/mL****Fig 8: chromatogram of 100µg/mL****DISCUSSION:**

The developed and validated method of Guaifenesin was aimed to establish chromatographic conditions, capable of qualitative and quantitative determination of Guaifenesin in pharmaceutical preparations. Guaifenesin was completely separated on C18 column by RP-HPLC using the isocratic elution of Methanol and water as mobile phase. When the Methanol percentage was increased starting from 50% by a decrement of every 5%, sharp peaks were observed. As a result of higher concentrations of Methanol in mobile phase and increase in the percentage of Methanol the peak was sharp pointed and well separated. The unusual peaks could be the result of improper dissolution of Guaifenesin in lower

concentration of Methanol, therefore the chromatographic column was not able to resolve the Guaifenesin properly and even there was decrease in the recovery percentage of Guaifenesin. As Methanol concentration gradually decreases the peak broadening, fronting and tailing were remarkably reduced. It is evident that the flow rate of mobile phase in chromatography plays an important role in resolving the Guaifenesin, as the flow rate increases from 0.75 mL/min to 0.9 mL/min the retention time also decreased with fluctuation in Guaifenesin recovery (Table 1), eventually proper resolution was achieved at flow rate of 0.8 mL/min and retention time of 3.5 minutes.

CONCLUSION:

The optimized reverse phase HPLC method for Guaifenesin is linear, accurate, precise, robust, simple, rapid and selective. It can be adopted apparently for routine quality control analysis of raw materials, formulations and testing. The analysis time can be reduced due to less retention time and also cost effective mobile phase is useful for analysis.

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