ISSN: 2349-7750



CODEN [USA]: IAJPBB

INDO AMERICAN JOURNAL OF

PHARMACEUTICAL SCIENCES

SJIF Impact Factor: 7.187

https://doi.org/10.5281/zenodo.17817429

Available online at: http://www.iajps.com

Review Article

ROLE OF SURFECTANT IN COSMETIC

Sanskruti N. Dandale¹, Mr. Dipak Tonchar²

¹Student of Vardhaman College of Pharmacy Koli, Karanja Lad ²Mr. Dipak Tonchar, M Pharm Quality Assurance

Vardhaman College of Pharmacy, Koli Karanja Lad, Washim, Maharashtra, India.

Abstract:

Surfactants are substances that reduce surface tension. Surfactants are used as basic materials to make a variety of goods, such as soap, carbon nanotube dispersions, nanoparticles, surface-active ionic liquids, and cosmetics. In shampoos, conditioners, and styling products, surfactants are necessary for cleaning, conditioning, and foam stabilization. As the cosmetics industry grows, so does the need for new and eco-friendly surfactants. Bio-based surfactants, mild surfactants, and sustainable processes are examples of current trends. Numerous chemical and biological processes depend on the interactions between amino acids and surfactants. The primary factor influencing the interactions between amino acids and surfactants is their amphiphilic nature, which is characterized by the presence of both hydrophobic (repellent) and hydrophilic (attracting) portions. It highlights how the amphiphilic nature of amino acids is the basis for their interactions with surfactants, which are crucial to a number of biological and chemical processes.

Keywords: Surfactant; Cosmetic; Amino acid; Sustainable; Hydrophobic; Hydrophilic

Corresponding author:

Sanskruti N. Dandale,

Student of Vardhaman College of Pharmacy, Koli, Karanja Lad



Please cite this article in press Sanskruti N. Dandale et al., Role Of Surfectant In Cosmetic, Indo Am. J. P. Sci, 2025; 12(12).

$\mathbf{INTRODUCTION}^{[1-\ 14]}$

Lots of published papers look into how different natural surfactants behave on surfaces – like how they dissolve, emulsify, wet things, foam, and disperse. These papers also cover how these surfactants are made and how their structure affects their properties. There are also review papers that sum up recent publications. However, not many original research articles actually study how surfactants are used in real-time. These articles would focus on how well surfactants work with various active ingredients and other components in a product, how they influence the final structure and physical properties of the product, and how they contribute to the product's overall effectiveness. This paper will provide basic information about making, the main features, using, and other important details about surfactants in cosmetic products. If you want to learn more about specific surfactants, you can check out the references mentioned in the paper. Even though the paper's title mentions new surfactants, the main focus will be on those that come from nature. To clear this up, the first part will explain what green chemistry is all about, meaning eco-friendly or natural surfactants. Then, it will give a rundown of existing surfactants, how they're categorized, and where they're used, along with a look at the most interesting types of natural surfactants. The second part will outline acidic active ingredients that are important in cosmetics and the issues that come up when making products with them. It will also present findings from research that has looked at both natural surfactants and these tricky active ingredients. There's a growing movement in the food, medicine, and beauty industries to use natural plant extracts or compounds derived from plants instead of other options. Basically, there are these things called hydrophobic compounds that really like oil. How well a surfactant works is all about how much it can lower surface tension. The better the surfactant, the less of it you need to form micelles. Most of these are made in labs and can cause issues for the environment and our health because they stick around and don't break down easily. That's why people are now looking into greener ways to make natural or bio-based surfactants. Out of all the plant-based options, saponins are pretty remarkable. They're actually part of how plants protect themselves, falling into a category of defensive compounds phytoanticipins or phytoprotectants. Because saponins have such useful physical, chemical, and biological traits, they've been used for ages in both traditional and industrial ways. People have historically used them as natural cleaning agents. Saponins have this mix of a water-repelling part and a water-attracting sugar part, which is what gives them their ability to foam and mix oil and water. Unlike synthetic ones, natural surfactants have

straight, even-numbered carbon chains and break down quickly. With people caring more about the planet and wanting to keep their expensive, highquality clothes in good shape, the use of harsh synthetic products is definitely going to change. We need to spread the word and look into where we can get these natural surfactants.

GREEN CHEMISTRY^[15-17]

Most new chemicals, no matter what they're for, are developed following the Green Chemistry Program that started in the early 1990s. This program has since spurred the creation of many green chemistry methods and eco-friendly chemical synthesis processes. Green chemistry is all about designing chemical products and processes that cut down on or get rid of hazardous substances. A hazard, by the way, is anything that could harm people's health or the environment [15]. Because of this, both the chemical industry and academics have made it a consistent goal to develop processes and materials that are greener and better for the environment. Just like in other areas, what the industry needs is becoming a central focus for academic research, which happens through ongoing talks and teamwork between industry and universities. This way, research efforts are shaped to meet current demands. The personal care industry uses a ton of different chemicals to make consumer goods. Among these, surfactants play a lot of different roles and are used in huge amounts globally every day. As a result, how they're developed and made is seen as a key research area. Given how much they're used and how widely they spread in the environment, the green chemistry idea is particularly important for these types of chemicals. Creating green surfactants is a big hurdle for researchers. The perfect green surfactant would have the smallest possible environmental footprint. So, first and foremost, they need to be made from sustainable resources. Many of the surfactants we use today are made through chemical synthesis and come from petroleum. Because of this, they don't break down easily (staying harmful to the environment), they can build up in living things, and the way they're made and what's left over can be dangerous. What are **Surfactants?**

Surfactants are specialized molecules with two distinct personalities: they are hydrophilic (attracting water) and hydrophobic (repelling water). Surfactants are essential in cosmetic formulations because of their special structure, which allows them to cross the gap between oil and water.

A surfactant is a chemical substance that reduces the surface tension between two materials, such as liquid and air, two liquids, liquid and solids.

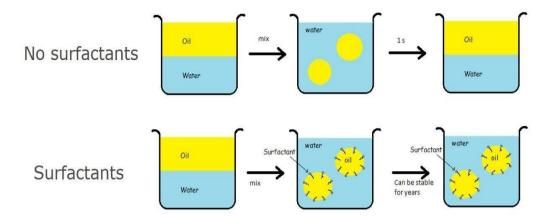


Fig no. 1 Surfactant

WHY ARE SURFACTANT NEEDED IN COSMETIC?

Surfactant's indispensability in the field of cosmetic science is unmatched. These multipurpose substances meet a variety of requirements essential to the success of cosmetic goods.

Cleansing: Both hydrophilic (attracting water) and lipophilic (attracting oil) components can be found in the molecular structure of surfactants. Because of their dual nature, they could interact with both water and oil. When applied to the skin, surfactants emulsify oils and lift impurities, making it simpler to wash them away with water. Because they provide a thorough and deep cleaning effect, surfactants are essential in many cosmetic products, including face and body cleansers.



Fig no. 2 Cleansing Skin

Emulsification:

Surfactants serve as emulsifiers, aiding in mixing oil and water-based ingredients in cosmetic formulations. Emulsification ensures the stability and uniformity of the product. Without surfactants, formulations might separate, leading to an uneven distribution of elements and compromising the product's quality.

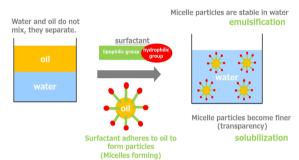


Fig no. 3 Emulsification

Extend Shelf Life:

Surfactants contribute to the longevity of cosmetic products by preventing the separation of different components. This is crucial for maintaining the integrity and effectiveness of the formulation over time.

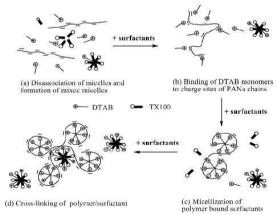


Fig no. 4 Extend Shelf Life Stability in Formulations:

Surfactants act as stabilizers by preventing undesirable changes in cosmetic products' texture, appearance, and performance. They ensure that different ingredients in a formulation remain compatible and do not undergo unwanted reactions, leading to changes that might negatively impact the product.

Skin Penetration Enhancement:

Surfactants aid in enhancing the penetration of active ingredients into the skin. By improving skin penetration, surfactants contribute to the increased

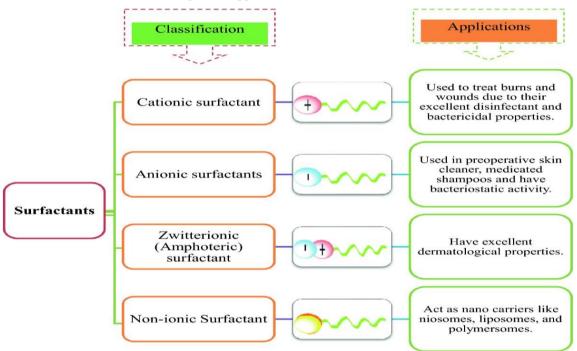
efficacy of cosmetic products. This is particularly important for products containing active ingredients meant to benefit the skin at a cellular level.

SURFACTANTS^[18-22]

Surfactants, or surface-active agents, or tensides are an am-phiphilic group of molecules, having both a hydrophilic and a hydrophobic (or lipophilic) part. This unique class of chemicals has an ability to modify the properties of a surface and an interface. They can perform diverse functions includ-ing: cleaning, wetting, emulsification, solubilization, foaming and disper-sion. sometimes penetration enhance-ment and antimicrobial activity. Due to such an outstanding functional diversity, surfactants may be applied in produc-tion processing of foods, agrochemicals,

pharmaceuti-cals, personal care and laundry products, petroleum, miner-al oils, lubricants, paints and many other . The nature of the hydrophilic moiety is commonly used to classify surfac-tants in four basic categories: anionic, cationic, amphoteric and non-ionic.In cosmetic products surfactants may serve as detergents (cleansing agents), emulsifiers, wetting or foaming opacifiers, thickening agents, agents, depressors, hair condi-tioners and antistatic agents. Hence, the selection of a sur-factant for a specific cosmetic product is a delicate task which depends on numerous factors, starting from the in-tended purpose of the product. For better clarity, surfactant classification, their basic char-acteristics and main applications are presented in the following section.

Fig no. 5 Application of Surfactant



Anionic Surfactants

These molecules contain a polar head group which carries a negative charge in slightly acidic, neutral or alkaline aque-ous solutions. The most important functional groups are carboxylate, sulfate, sulfonate or phosphate. For every sub-group, typical representatives and their general characteris-tics and application areas are given

Cationic Surfactants

Due to the positive charge they carry, cationic surfactants are substantive to the keratin of hair which has determined their application in cosmetic industry as hair conditioners and antistatic agents. On the other hand, some of the cation-ic surfactants are used as bactericidal agents or emulsifiers. This group comprises alkylamines, alkylimidazolines, qua-ternary ammonium compounds, ethoxylated alkylamines and esterified quaternaries.

Amphoteric Surfactants

Depending on the pH of the solution, amphoteric surfac-tants show either a positive or a negative charge, while showing a zwitterionic form at an isoelectric point (inter-mediate pH). Their surfactant properties are therefore highly influenced by pH. For example, in acidic conditions the cationic form prevails, providing surfactant substantivity. They are generally used as foam stabilizers and thickening agents, but in the presence of acidic substances they tend to lose those properties. Two groups of these surfactants that may find use in cosmetics are alkylamido alkyl amines and alkyl substituted amino acids

Non-ionic surfactants

The largest group of surfactants consists of nonionics, which do not dissociate in an aqueous solution. Their major characteristic is good skin and eye compatibility, and de-pending on the type they are weak to moderate foaming agents. Non-ionic surfactants may serve as cleansing agents (mainly in the combination with anionic surfactants), but are generally used as emulsifiers, dominantly in cosmetic products intended for sensitive skin, baby skin, as well as for everyday skin care.

How to Select the Right Surfactants for Cosmetic Products?

The appropriate surfactant involves considering the product's intended purpose, compatibility with other ingredients, and desired sensory attributes. Formulators must weigh factors like skin type, product stability, and foaming characteristics to select surfactants that align with the cosmetic product's requirements.

1. Determine the Product's Purpose

Cleansing: Choose a surfactant that effectively removes dirt, oil, and impurities without stripping the skin of its natural moisture.

Moisturizing: Select a surfactant that helps retain moisture and soothe the skin.

2. Consider the Skin Type

Sensitive Skin: Opt for gentle, non-irritating surfactants that are less likely to cause allergic reactions. Dry Skin: Choose surfactants that help retain moisture and soothe dry skin.

Oily Skin: Select surfactants that effectively remove excess oil without stripping the skin of its natural moisture.

3. Evaluate Surfactant Properties

Foaming: Consider the desired level of foam and choose a surfactant that produces the right amount. Emulsification: Select a surfactant that effectively stabilizes emulsions and prevents separation. Solubilization: Choose a surfactant that can solubilize oils and fragrances.

LIST OF SKIN CARE PRODUCTS THAT CONTAIN SURFACTANTS [23-29]

Now that we have understood the role of surfactants in skincare, let's look at the products that contain surfactants as one of the key ingredients:

1. Facial Cleansers

Face cleansers need to have foaming properties to remove oil, dirt, and other impurities from your pores. So, adding mild surfactants to facial cleansers improves their cleansing properties.

2. Body Washes & Shower Gels

Surfactants are also added in body washes and shower gels to dissolve other liquids in the formula. Also, they improve the cleansing properties of the products and also enhance their ability to spread easily on the body.

3. Shampoos & Scalp Cleansers

Surfactants are also added to hair and scalp cleansing shampoos. Mix with water to cleanse the hair and scalp seamlessly by forming a dense foam. They also contain some conditioning properties that make them healthy

for your scalp.

4. Moisturisers & Creams

Surfactants may also be added to moisturisers to maintain their creamy consistency and texture. They prevent the oils used in the formula from disintegrating due to their emulsifying properties.

5. Exfoliating Scrubs

Due to their deep cleansing properties, you may also find surfactants in the exfoliating scrubs. They create foam and help exfoliate the oil, dust, dirt, and other toxins from your skin, which are used as key ingredients in face and body scrubs.

WHAT IS THE PURPOSE OF SURFACTANTS? [30-32]

You know those ingredients you see in your skincare products? Surfactants are a big one. Even though the name sounds a bit scary, they're actually super important. So, what exactly is a surfactant and why is it in your products? Let's figure this out. Basically, a surfactant is a type of molecule that has two sides – one that likes water and one that likes oil. Think of it like having a head that's attracted to water and a long tail that's drawn to oil. This special setup makes them really useful for mixing things that normally wouldn't go together, like water and oil. Chemically speaking, they work by reducing the tension between liquids. They do this by gathering at the spots where water meets things that don't dissolve in water, creating little structures called micelles. The water-loving part hooks up with water, and the oil-loving part grabs onto oils. So, a surfactant is what helps liquids that don't usually mix, like water and oil, actually blend. When oil is spread out in tiny droplets surrounded by these surfactant structures, we call it a normal emulsion, which is what you usually find in cosmetics. If it's the water that's in tiny droplets surrounded by the surfactant structures, it's called an inverse emulsion. There are main types of surfactants: Anionic surfactants: When dissolved in water, these surfactants produce a negatively charged active surface group. Anionic surfactants were the first to be used in cosmetics and still make up the majority of surface agents today. They can act as foaming agents, antistatic agents, dispersants, detergents, emulsifiers, or stabilizers in formulations. Sodium lauryl sulfate (SLS) and ammonium lauryl sulfate (ALS) are the most commonly used anionic surfactants in cleaning products. However, they are criticized for their irritating effects.

Cationic surfactants: Cationic surfactants form positively charged micelles. They are not used in cleansing formulas but they make good conditioners and are frequently found in hair products. A unique feature of cationic surfactants: they are not rinsed off by water. Indeed, since the

skin is negatively charged, when a formulation with a cationic agent is applied to its surface, the two form an ionic bond. Cetrimonium bromide (CTAB) and benzalkonium chloride are among the most commonly used cationic surfactants.

Non-ionic surfactants: This type of surfactant carries no charge. They are often used in conjunction with anionic surfactants as they reduce the irritation associated with the latter. Non-ionic surfactants can also thicken formulations. The Tween series, fatty alcohols, and PEGs are the most common non-ionic surfactants.

Zwitterionic or amphoteric surfactants: These unique surfactants can carry either a positive or negative charge, depending on the pH of the environment in which they are dissolved. They are primarily used in shampoos, conditioners, and cleansing products and are often less irritating than anionic surfactants. Examples of surfactants in this category include cocamidopropyl betaine and babassuamidopropyl betaine.

The different types of surfactants:-

4 minutes to understand your dermatological diagnostic guides you toward the ideal skincare for your specific needs. Simple, quick, personalized. The various functions of surfactants in cosmetics. In a cosmetic formula, surfactants can provide different effects depending on their type, concentration, and hydrophiliclipophilic balance (HLB). This scale, ranging from 0 to 20, assesses their water solubility, that is, the significance of their hydrophilic pole in relation to their hydrophobic pole. Thanks to their unique physicochemical properties and diversity. surfactants can perform numerous functions in cosmetics.

FUNCTION OF SURFACTANTS^[33-36]

Surfactants stabilize cosmetics.

One of the primary roles of surfactants is to enable the mixing of two normally immiscible liquids, such as water and oil, in order to achieve a stable emulsion, which is essential in cosmetics. The emulsifying properties of surfactants come from their amphiphilic structure, allowing them to bind to both water and oily textures and keep them together.

Surfactants can help extend the lifespan of a product.

Emulsion stabilizers play a key role in the longevity and stability of a cosmetic product by

preventing phase separation. They can act in two ways: by strengthening the interface between the droplets of the dispersed phase and the dispersing phase, which makes the emulsion more difficult to break, and by inducing an electrostatic repulsion between the droplets, thus preventing their coalescence. This allows oil or water droplets to remain separated and suspended in the mixture, thereby ensuring a better shelf life for cosmetics.

Surfactants can facilitate the removal of impurities.

The amphiphilic configuration of surfactants allows them to capture impurities present on the skin's surface, such as sebum, dust, or makeup residues, which are often hydrophobic. By binding to these impurities with their lipophilic end and to water with their hydrophilic end, detergents can dissolve them in water and remove them during rinsing. This process relies on the formation of micelles, spherical structures where impurities are trapped in their hydrophobic center.

Surfactants can form foam.

Foaming agents are a subgroup of surfactants responsible for the formation of foam when the product is agitated or applied to the skin. Their primary function is to encapsulate a gas, typically air, within a liquid, to create stable bubbles. More specifically, foaming agents stabilize the foam and slow down its collapse. The formation of foam from a cleansing product is often perceived as a sign of effective cleaning, although its presence is not directly linked to the efficiency of the detergent.

Surfactants enable the solubilization of substances by forming micelles.

Dispersing agents are also used to ensure a uniform distribution of insoluble particles in a liquid. For instance, they can help keep pigments and sunscreens suspended and prevent them from settling at the bottom of the product. This property of certain surfactants again relies on the formation of micelles capable of trapping lipophilic or hydrophilic substances in their center.

Surfactants facilitate the spreading of cosmetic products.

By reducing the surface tension between cosmetics and the skin or hair, wetting agents allow products to spread more effectively over the skin or hair surface. This not only facilitates their application but also improves their distribution and, indirectly, their effectiveness

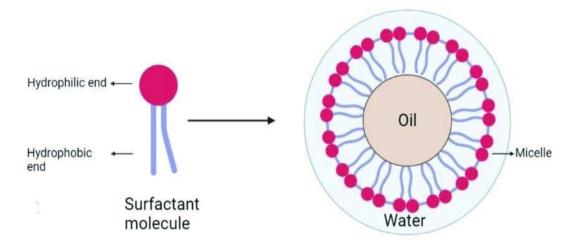


Fig no.6 Function of Surfactant

Factors affecting Surfactants^[37-42]

1. Mildness and Irritation Potential

Surfactants vary widely in their effect on skin and hair. Harsh surfactants can strip lipids and damage the skin barrier, leading to irritation.

- Milder surfactants (e.g., amphoterics, nonionics) are preferred for baby care, facial cleansers, and sensitive-skin products.
- Protein-derived or sugar-based surfactants are increasingly chosen for gentleness.

2. Surfactant Charge and Compatibility

The ionic nature (anionic, cationic, nonionic, amphoteric) affects solubility, stability, and interactions with other ingredients.

- Anionics: good foaming, used for cleansing.
- Cationics: conditioning agents; incompatible with anionics.
- Nonionics: compatible with most surfactants; used for emulsification and solubilization. Proper charge matching prevents destabilization or precipitation in formulas

3. Product Function and Performance Requirements

Surfactants are chosen based on what the product needs to do:

- Cleansing: high detergency (anionic surfactants).
- **Conditioning**: deposition and substantivity (cationics).
- **Foaming**: sensory foam quality (anionic + amphoteric blends).
- **Emulsification**: surface tension reduction and droplet stabilization (nonionics, some anionics)

4. Formulation pH

Surfactant behavior (charge, solubility, mildness) can change with pH

• Amphoteric surfactants shift from cationic to

- anionic depending on pH.
- Anionic surfactants generally perform best at neutral to slightly alkaline pH.
- Acidic systems (e.g., some skincare) require stable nonionic or amphoteric surfactants.

5. Solubility and HLB (Hydrophilic-Lipophilic Balance)

The HLB value helps determine how well a surfactant will emulsify oil or water.

suit

- High HLB → water-soluble → suitable for oilin-water emulsions.
- Low HLB \rightarrow oil-soluble

6. Sensory and Aesthetic Requirements

Surfactants influence:

- foam feel and appearance,
- skin after-feel (tightness, smoothness),
- product viscosity and thickness.
- clarity of formulas (e.g., micellar waters).

Formulators choose surfactants that give the desired consumer experience.

7. Interactions with Active Ingredients

Some surfactants can bind or inactivate actives (e.g., proteins, peptides, cationic polymers).

Incompatible surfactants may:

- reduce efficacy,
- affect delivery,
- cause precipitation.

Selecting surfactants that support active stability is essential.

8. Stability Requirements

Surfactants impact the physical and chemical stability of the formulation. Key considerations:

- tolerance to salts and electrolytes,
- temperature stability,
- resistance to oxidation,

www.iajps.com Page 87

• ability to maintain emulsion structure.

8. Safety, Allergenicity, and Regulatory Compliance

Some surfactants have regulatory restrictions or public concern (e.g., sulfates, ethoxylated ingredients, formaldehyde-releasing compounds).

Selection must consider:

- global regulations,
- dermatological safety,
- consumer perception (e.g., "clean beauty," sulfate-free).

10. Environmental Impact and Sustainability Growing emphasis on eco-friendly ingredients influences surfactant choices. Considerations include:

- biodegradability,
- renewable sourcing (e.g., plant-based surfactants),
- low aquatic toxicity,
- energy-efficient manufacturing.

11. Cost and Availability

Economic factors often determine surfactant feasibility.

- High-performance but costly surfactants may be reserved for premium products.
- Mass-market products require cost-effective options without compromising safety or quality.

12. Regulatory & Market Trends

Consumer trends also impact selection:

- sulfate-free shampoos,
- "gentle" or "sensitive skin" claims,
- natural and plant-derived surfactants,
- microbiome-friendly formulations.

Manufacturers often choose surfactants that align with current market demand.

CURRENT TRENDS IN SURFACTANTS FOR COSMETICS $^{[43-50]}$

1. Sustainability and Green Chemistry

- There is a strong shift toward bio-based surfactants, derived from renewable sources such as plant oils, sugars, amino acids, etc. <u>Littlegate</u> <u>Publishing+2Chemical Research</u> <u>Insight+2</u>
- Eco-friendly surfactants with better biodegradability are increasingly preferred to reduce environmental burden. Global Growth Insights+2Chemical Research Insight+2
- Green chemistry methods, including fermentation and low-energy processes, are

being used to manufacture sustainable surfactants. Chemical Research Insight+1

2. Mild and Skin-Friendly Surfactants

- Mild surfactants like taurates are on the rise in personal care, because they deliver good foaming + cleansing with reduced irritation. Verified Market Reports+1
- Microbiome-friendly surfactants are gaining traction: at SEPAWA 2025, companies highlighted surfactants designed to be gentle on the scalp microbiome. www.personalcareinsights.com
- The use of betaine-based surfactants is expanding, driven by their mildness, natural origin, and low toxicity. Market Research Intellect

3. Specialty & Multifunctional Surfactants

- There's growing demand for specialty surfactants that do more than just clean for example, surfactants that combine emulsification, wetting, and foaming in one molecule. Market Growth Reports
- Formulators are also favoring surfactants that offer multi-functionality, reducing the number of ingredients while maintaining performance.

4. Natural and Biodegradable Variants

 Sucrose ester surfactants (sugar-based) are emerging as versatile, non-toxic alternatives. Glycolipid biosurfactants, like rhamnolipids, are being studied for their ability to adsorb conditioning polymers on hair, providing ecofriendly options for hair care. arXiv

5. Regulatory Pressure and Consumer Demand

- Regulatory requirements are pushing for surfactants with lower environmental impact, such as stricter bans or limits on nonbiodegradable surfactants. <u>Littlegate</u> Publishing
- Consumers are increasingly prioritizing "clean beauty", driving reformulation toward mild, naturally derived, and safer surfactants. Market Research Future+1

6. Innovation in Formulation Formats

- New delivery formats like solid bars, dried concentrates, and water-reduced systems are being introduced to cut down on water use, packaging, and carbon footprint. www.personalcareinsights.com
- There's also emphasis on efficient foaming and different foam structures to improve performance and reduce surfactant.

7. Digital & Process Innovation

- The surfactant industry is leveraging digitalization: AI, machine learning, and predictive modeling are used for optimizing production, understanding surfactant behavior, and reducing waste. Chemical Research Insight
- These tools help in designing surfactants with

- optimal performance, lower CMC, and improved sustainability.
- 8. Economic & Market Dynamics
- The specialty surfactant market is growing robustly, driven by demand in personal-care, industrial cleaning, and specialty applications. Global Growth Insights+1
- Volatility in raw material prices (e.g., fatty alcohols, palm derivatives) is pushing manufacturers to explore alternative feedstocks and bio-based raw materials. <u>Industry</u> Research
- 9. Supply Chain Localization
- To mitigate risk and reduce carbon footprint, some surfactant manufacturers are localizing production. 24 Chemical Research
- This helps in reducing transportation emissions, managing supply disruptions, and aligning with sustainability commitments.

CONCLUSION:

You know, surfactants are a really big deal in the makeup and skincare world. They do all sorts of important jobs that make products work better and make us happier with them. Seriously, whether it's for washing, making your hair feel nice, mixing oil and water, or keeping things from separating, these adaptable ingredients are what modern personal care products are built on. And with people wanting more eco- friendly and gentle stuff, coming up with new and green surfactants is going to keep changing things in the industry. It's going to be all about finding that sweet spot between making them work well and being good for the environment and our skin, so we keep getting safe, effective, and sustainable beauty products.

REFRENCES:

- Piispanen, P. S., Persson, M., Claesson, P. and Norin, T.: Surface properties of surfactants derived from natural products. Part 1: Syntheses and structure/property relationships Solubility and emulsification. J. Surfac. Deterg. 7(2)(2004) 147–159. DOI:10.1007/s11743-004-0298-6
- Piispanen, P. S., Persson, M., Claesson, P. and Norin, T.: Surface properties of surfactants derived from natural products. Part 2: Structure/property relation-ships Foaming, dispersion, and wetting, J. Surfac. Deterg. 7(2) (2004) 147 –159. DOI:10.1007/s11743-004-0299-5
- 3. Wang, P.: Application of Green Surfactants Developing Environment Friendly Foam Extinguishing Agent. Fire Technol. 51 (2015) 503–511.DOI:10.1007/s10694-014-0422-5
- 4. Wu, W. and Hettiarachchy, N. S. Foaming and emulsifying properties of soy protein isolate and hydrolysates in skin and hair care

- products. J. Surfac. De-terg. 1(2) (1998) 241 246;. DOI:10.1007/s11743-998-0026-2
- Salman, S. M., Heidelberg, T., Hussen, R. S. D. and Tajuddin, H. A. B.: Amide-Based Surfactants from Methyl Glucoside as Potential Emulsifiers. J. Surfac.Deterg. 17(6) (2014) 1141–1149. DOI:10.1007/s11743-014-1628-8
- Negm, N. A., El-Tabl, A. S., Aiad, I. A., Zakareya, K. and Moustafa, A. H.: Synthesis, Characterization, Biodegradation and Evaluation of the Surface Active Properties of Nonionic Surfactants Derived from Jatropha Oil. J. Surfac. Deterg.16(6) (2013) 857–863. DOI:10.1007/s11743-013-1494-9
- Rondel, C., Portet, B., Alric, I., Mouloungui,
 Z., Blanco, J. F. and Silvestre, F.:Green Production of Anionic Surfactant Obtained from Pea Protein. J. Surfac.Deterg. 14(4) (2011) 535–544. DOI:10.1007/s11743-011-1283-2
- 8. Von Rybinski, W. and Hill, K.: Alkyl Polyglycosides-Properties and Application of a new Class of Surfactants. Angew. Chem. Int. Ed. 37(10) (1998) 1328– 1345. DOI:10.1002/(SICI)1521-3773(19980605)37:10<1328::AID-ANIE1328>3.0.-CO:2-9
- Van Hoogevest, P. and Wendel, A.: The use of natural and synthetic phospho-lipids as pharmaceutical excipients. Eur. J. Lipid Sci. Technol. 1116 (2014)1088– 10107. DOI:10.1002/ejlt.201400219
- 10. **Gharaei-Fathabad, E.**: Biosurfactants in Pharmaceutical Industry (A Mini-Re-view). Am. J. Drug Discov. Dev. 1 (2011) 58–69.DOI:10.3923/ajdd.2011.58.69
- 11. Belgacem, Z. B., Bijttebier, S., Verreth, C., Voorspoels, S., Van de Voorde, I., Aerts, G., Willems, K. A., Jacquemyn, H., Ruyters, S. and Lievens, B.: Biosurfac-tant production by Pseudomonas strains isolated from floral nectar. J. Appl. Microbiol. in press (2015). DOI:10.1111/jam.12799
- 12. **Holmberg, K.:** Natural surfactants, Curr. Opin. Colloid. Interface. Sci. 6 (2001)148 –159. DOI:10.1016/S1359-0294(01)00074-7
- 13. De, S., Malok, S., Ghosh, A., Saha, R. and Saha, B.: A Review on Natural Surfactants, RSC Adv. in press (2015). DOI:10.1039/C5RA11101C
- 14. Moran, M. A., Pinazo, A., Perez, L, Clapes, P., Angelet, M., Gracia, M. T., Vinar-dell, M. P. and Infante, M. R.: \Green" amino acid-based surfactants. GreenChem. 6 (2004) 233–240. DOI:10.1039/B400293H
- 15. Shonnard, D., Lindner, A., Nguyen, N., Ramachandran, P. A., Fichana, D., Hesketh, R., Slater, C. S. and Engler, R.: Green

- Engineering: Integration of Green Chemistry, Pollution Prevention, and Risk-Based Considerations, in: Kent, J. A.(Ed.), Kent and Riegel's Handbook of Industrial Chemistry and Biotechnology11th ed, Springer Science+Business Media, LLC, New York (2007) 211; ISBN:978 –0–387– 27842– 1. DOI:10.1007/978-1-4614-4259-2 5
- Jessop, P. G., Ahmadpour, F., Buczynski, M. A., Burns, T. J., Green II, N. B., Korwin, R., Long, D., Massad, S. K., Manley, J. B., Omidbakhsh, N., Pearl, R., Per-eira, S., Predale, R. A., Sliva, P. G., VanderBilt, H., Weller S. and Wolf, M. H.:Opportunities for greener alternatives in chemical formulations. Green Chem.(2015) 2664–2678. DOI:10.1039/C4GC02261 K
- Constable, D, J. C., Dunn, P. J., Hayler, J. D., Humphrey, G. R., Leazer, J. L., Linderman, R. J., Lorenz, K., Manley, J., Pearlman, B. A., Wells, A., Zaksh, A. and Zhang, T. Y.: Key green chemistry research areas a perspective from pharmaceutical manufacturers, Green Chem. 9 (2007) 411–420.DOI:10.1039/B703488C
- 18. Varvaresou, A. and Iakovou, K.: Biosurfactants in cosmetic and biopharmaceutical. Lett. Appl. Microbiol. in press (2015). DOI:10.1111/lam.12440
- 19. **Von Rybinski, W.:** Natural surfactants. Curr. Opin. Colloid In. 6 (2001) 146 147.DOI:10.1016/S1359-0294(01)00081-4
- 20. Schramm, L. L., Stasiuk, E. N. and Marangoni, D. G.: Surfactants and their application. Annu. Rep. Prog. Chem. Sect. C. 99 (2003) 3–48. DOI:10.1039/b208499f
- 21. Oldenhove de Guertechin, L: Surfactants: Classification, in: O. Barel, A., Paye, M. and Maibach, H. I. (Eds.), Handbook of Cosmetic Science and Technology 3 rd ed, Informa Healthcare, New York (2009) 769; ISNB-13: 978–1–4200 –6963–1.
- 22. Oldenhove, Rieger, M: Surfactants, in: Rieger M. (Ed.), Harry's Cosmetology 8th ed, Chemical Publishing, New York (2000) 189; ISBN 0-8206-0372-4.
- 23. **Rieger, M.M.:** *Surfactants*, in: Rieger M.M. (Ed.), Harry's Cosmeticology, 8th ed., Chemical Publishing Co., New York (2000) 189–214; ISBN 0-8206-0372-4.
- 24. **Laba, D.:** *Rheological Properties of Cosmetics and Toiletries*, in: Surfactants in Cosmetics, Marcel Dekker, New York (1993) 55–78; ISBN 0-8247-8812-4.
- 25. **Zoller, U.:** *Handbook of Detergents: Part A Properties,* CRC Press, Boca Raton (2005) 101–132; ISBN 0-8247-2374-X.
- 26. Myers, D.: Surfactant Science and

- *Technology*, 3rd ed., Wiley-Interscience, Hoboken (2006) 149–182; ISBN 0-471-68028-7
- 27. Lodén, M.; Maibach, H.: Dry Skin and Moisturizers: Chemistry and Function, in: Emulsifiers and Surfactants in Topical Formulations, Taylor & Francis, Boca Raton (2000) 87–111; ISBN 0-8493-1185-0.
- 28. Barel, A.O.; Paye, M.; Maibach, H.I.: Handbook of Cosmetic Science and Technology, 4th ed., CRC Press, Boca Raton (2014) 237–260 (Chapter: Surfactants in Cleansers); ISBN 978-1-4822-0471-8.
- 29. Kligman, A.; Mills, O.: Shampoo Technology, in: Johnson D. (Ed.), Cosmetic Science and Technology Series, Vol. 1, Elsevier Applied Science, London (1991) 33–72; ISBN 1-85166-641-X.
- 30. Rosen, M.J.; Kunjappu, J.T.: Surfactants and Interfacial Phenomena, 4th ed., Wiley, Hoboken (2012) 289–320; ISBN 978-0-470-54173-3.
- 31. Schueller, R.; Romanowski, P.: Conditioning Agents for Hair and Skin, in: Surfactants in Hair and Skin Products, CRC Press, Boca Raton (1999) 203–228; ISBN 0-8247-2009-0.
- 32. Barel, A.O.: Stratum Corneum Interactions with Surfactants, in: Bioengineering of the Skin: Skin Surface, Karger, Basel (2003)
- 33. Rieger, M. M. and Rhein, L. D.: Surfactants in Cosmetics. Surfactant Science Series. Marcel Dekker, New York (1997).
- 34. Lodén, M. and Maibach, H.: Surfactants and Skin. CRC Press, Boca Raton (1999).
- 35. **Myers, D.:** *Surfactant Science and Technology*. 4th ed. Wiley-Interscience, Hoboken (2020).
- 36. Schueller, R. and Romanowski, P.: Beginning Cosmetic Chemistry. 4th ed., Allured Publishing (2020).
- 37. Ananthapadmanabhan, K. P., Moore, D. J., Subramanyan, K., Misra, M. and Meyer, F.: Cleansing formulations and skin irritation: Mechanisms and surfactant interactions. Dermatol. Ther. 17(1)(2004) 16–25. DOI:10.1111/j.1396-0296.2004.04S1003.x
- 38. Zhang, Y., Tao, G., Wu, J. and Chen, S.: Mild surfactants and their role in cosmetic cleansers. Cosmetics 7(1)(2020) 1–15. DOI:10.3390/cosmetics7010012
- 39. **Tadros, T. F.:** *Emulsions: Formation, Stability, and Applications.* Wiley-VCH, Weinheim (2013).
- 40. **BASF Care Creations**.: Surfactant Selection Guide. BASF Technical Data (2018).
- 41. Croda International.: Formulating with Surfactants: A Technical Handbook. Croda (2019).

- 42. Piispanen, P. S., Persson, M., Claesson, P. and Norin, T.: Surface properties of surfactants derived from natural products. Part 1: Syntheses and structure/property relationships Solubility and emulsification. J. Surfac. Deterg. 7(2)(2004) 147–159. DOI:10.1007/s11743-004-0298-6.
- 43. Romero Vega, G. and Gallo Stampino, P.: Bio-Based Surfactants and Biosurfactants: An Overview and Main Characteristics. *Molecules* 30(4)(2025) 863. DOI:10.3390/molecules30040863
- 44. **Begum, W., Saha, B. and Mandal, U.**: A Comprehensive Review on Production of Bio-Surfactants by Bio-Degradation of Waste Carbohydrate Feedstocks: An Approach Towards Sustainable Development. *RSC Adv.* 13(2023) 25599–25615. DOI:10.1039/D3RA05051C
- 45. Poomalai, P., Krishnan, J., Ravichandran, A. and Sureshkumar, R.: Biosurfactants: Sustainable Alternative to Synthetic Surfactants and Their Applications. *Int. J. Appl. Pharm.* 16(2)(2024) –. DOI:10.22159/ijap.2024v16i2.50061
- 46. **Mondal, S., Acharjee, A. and Saha, B.:**Utilization of Natural Surfactants: An Approach Towards Sustainable Universe. *Viet. J. Chem.* 1(2022) 1–14. DOI:10.1002/vjch.202100137
- 47. **Bhadani, A., Iwabata, K., Sakai, K., Koura, S., Sakai, H. and Abe, M**.: Sustainable Oleic and Stearic Acid Based Biodegradable Surfactants. *RSC Adv.* 7(2017) 10433-10442. DOI:10.1039/C6RA27036K
- 48. Comprehensive review of the synthesis and sustainable applications of biosurfactants. *Discover Appl. Sci.* 7(2025) 1168. DOI:10.1007/s42452-025-07603-z
- 49. A review on the synthesis of bio-based surfactants using green chemistry principles. *DARU J. Pharm. Sci.* **30(1)(2022)** –. DOI:10.1007/s40199-022-00450-y
- 50. Farias, C. B. B., Almeida, F. C. G., Silva, I. A., et al.: Production of Green Surfactants: Market Prospects. *Electron J. Biotechnol.* 51(2021) –. DOI:10.1016/j.ejbt.2021.02.002